

**STEP 1** Unpack stack-on unit and apply (self adhesive) rubber pads.

**STEP 2** Set stack-on unit onto base unit.

**STEP 3** Unpack cantilever unit and attach foot with #10 screw.

**STEP 4** Set cantilever on table and slide next to the stack stack-on unit.

**STEP 5** Use the 1/4-20" x 3/8" bolts to attach the units.

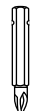
**STEP 6** Push small hole covers on the opposite side.

**STEP 7** Push medium hole covers on non-used holes.

**STEP 8** Push large hole covers on inside of cabinet.



electric screw driver



#2 Phillips



1/4-20" x 3/8" Bolts



#10 Sheet Metal Screw